

Professional Service for Profitability Improvement

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Challenges for Profitability Improvement

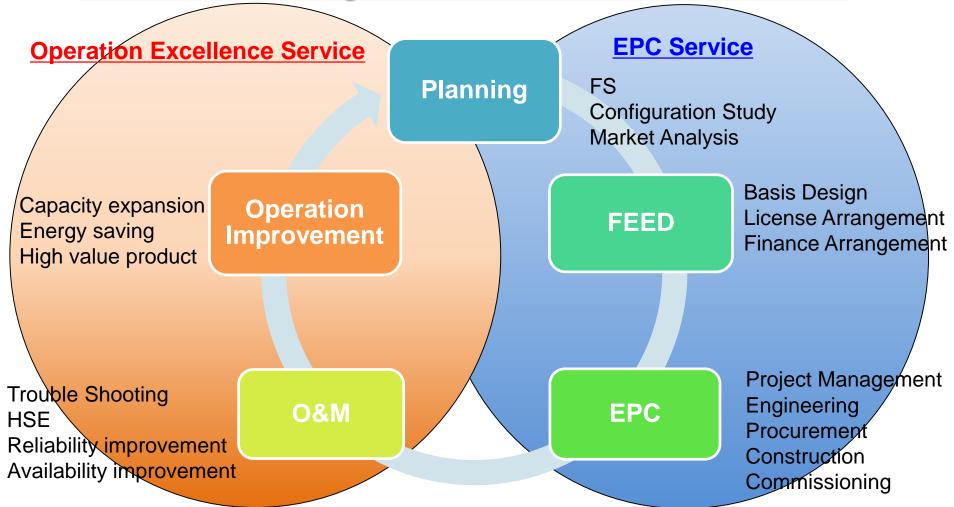


Total OPEX for Plant life cycle may be over 200% of CAPEX!

Profitability Improvement during operation phase

- ✓ Improve plant availability
- ✓ Enhance reliability and safety
- ✓ Minimize maintenance cost
- ✓ Save energy cost
- ✓ Minimize catalyst & chemical cost

Plant Life Cycle Solution Provider



Maximizing Client's Asset Value

Professional Services



IoT, Al



Digitalization
Data centric



Profitability Improvement





Engineering Expertise



Analysis/ Simulation

Big Data Solutions



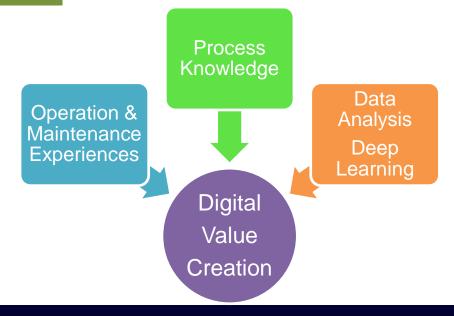
Approach for Big Data Analysis

Anomaly Detection

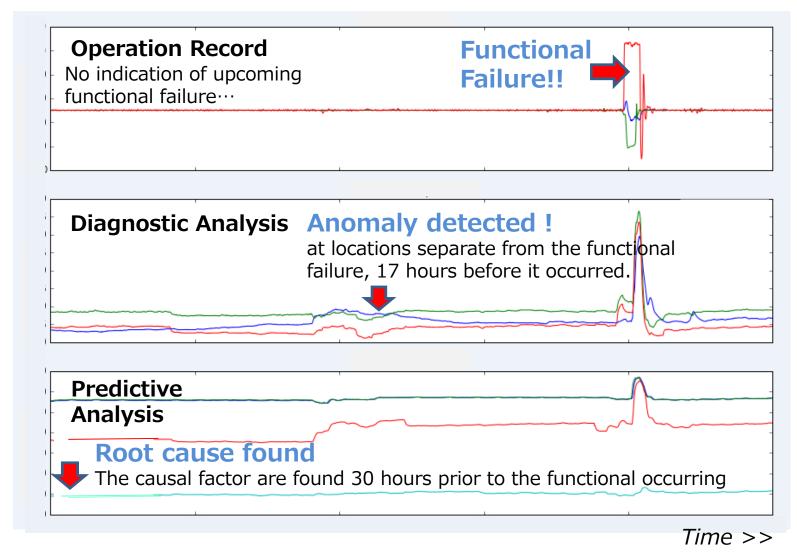
- Downtime reduction
- Smooth start-up
- Enhance safety

Longevity Prediction

- Right time maintenance
- Maintenance cost reduction



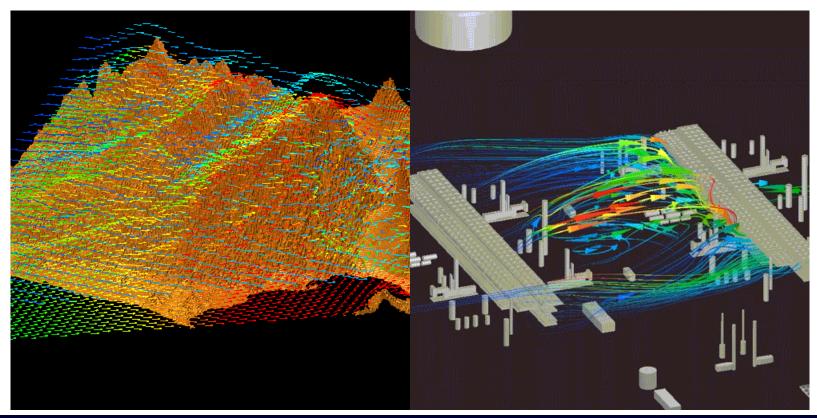
Anomaly Detection



Studied for 5 Refineries, 1 LNG, 1 Chemical Plant



- Increased annual LNG production at existing plants for two clients
- Studied over 10 FEED/EPC Projects

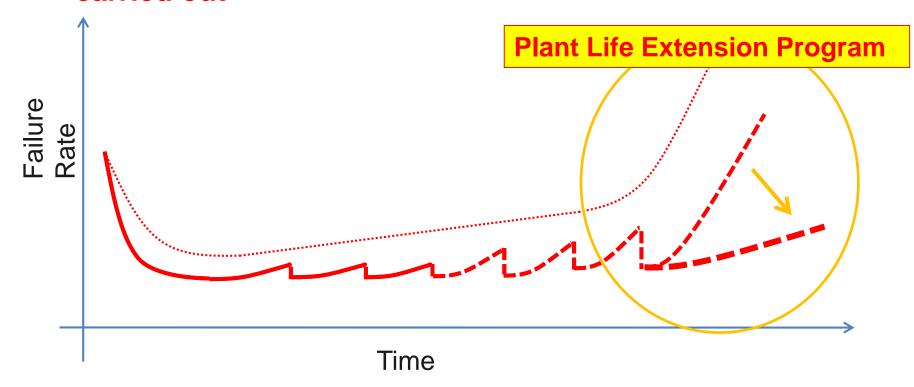


Plant Life Extension Program



Plant Life Extension Program

- Normal inspection and repairs cannot extend plant life
- Substantial Integrity issues happen at the end of plant life
- Plant life extension can be achieved if appropriate equipment replacement and material upgrading are carried out



Assessment Steps

Plant Integrity Assessment (PIA)

- Kick Off Meeting
- Data Review
- Site Survey
- Assessment
- Recommendation

Integrity Improvement Initiative (III)

- Action Plan Workshop
- On-stream Inspection
- Turnaround Inspection
- Data Evaluation
- Remaining Life Evaluation

Life Extension Program (LEP)

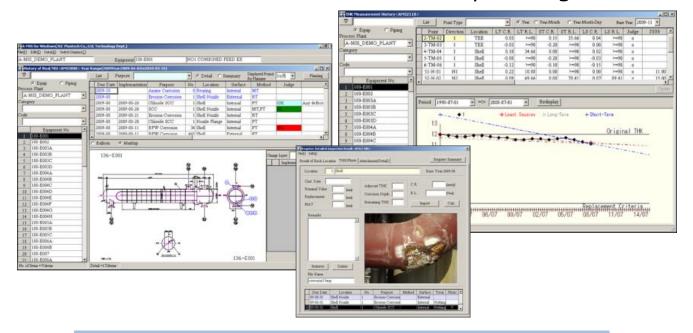
- Long Term Strategy
 Development
- Budgeting for Rejuvenation
- FEED
- EPC

Data Digitalizing Service

Helps inspection engineers in every phase of maintenance activities

Facility Diagnosis Support System Advanced Maintenance Inspection Support System

- ✓ Precise estimation of corrosion rate
- ✓ Cost and time efficient maintenance planning



Used by 80% of petrochemical and refining companies in Japan

Intelligent O&M Service

Plant Life Extension Program

and engineering knowhow



Visualize Information

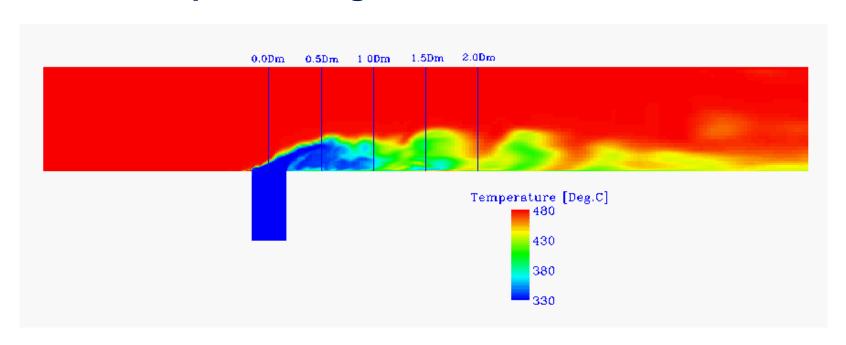
CFD Analysis



CFD (Computational Flow Dynamics)

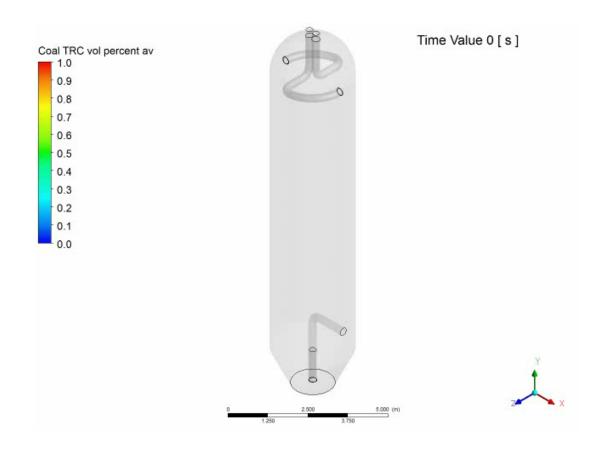
Strong tool for engineering and trouble shooting to demonstrate fluid dynamic behavior

Example: Mixing of Hot and Cold Fluids



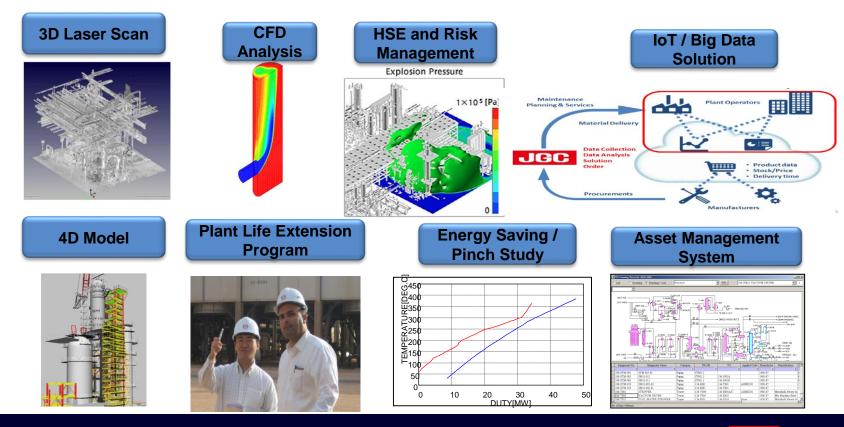
CFD (Computational Flow Dynamics)

Example: Distribution of Fluid Density in Reactor



Summary and Conclusions

- ◆ JGC can provide the optimum solutions to enhance client's business value.
- Build <u>a strong partnership</u> with Client to realize a business innovation for petroleum industry

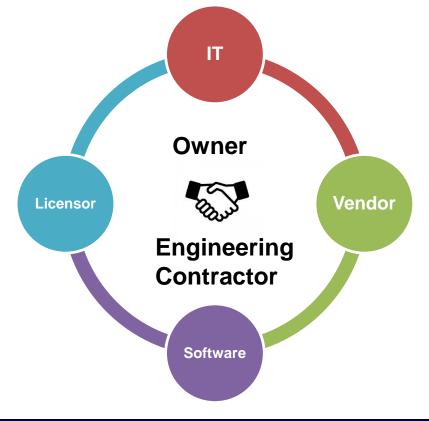


Summary and Conclusions

Development of IT will bring a lot of possibility for petroleum industry

 However, the most important thing is the integration of various industries based on deep engineering

expertise





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